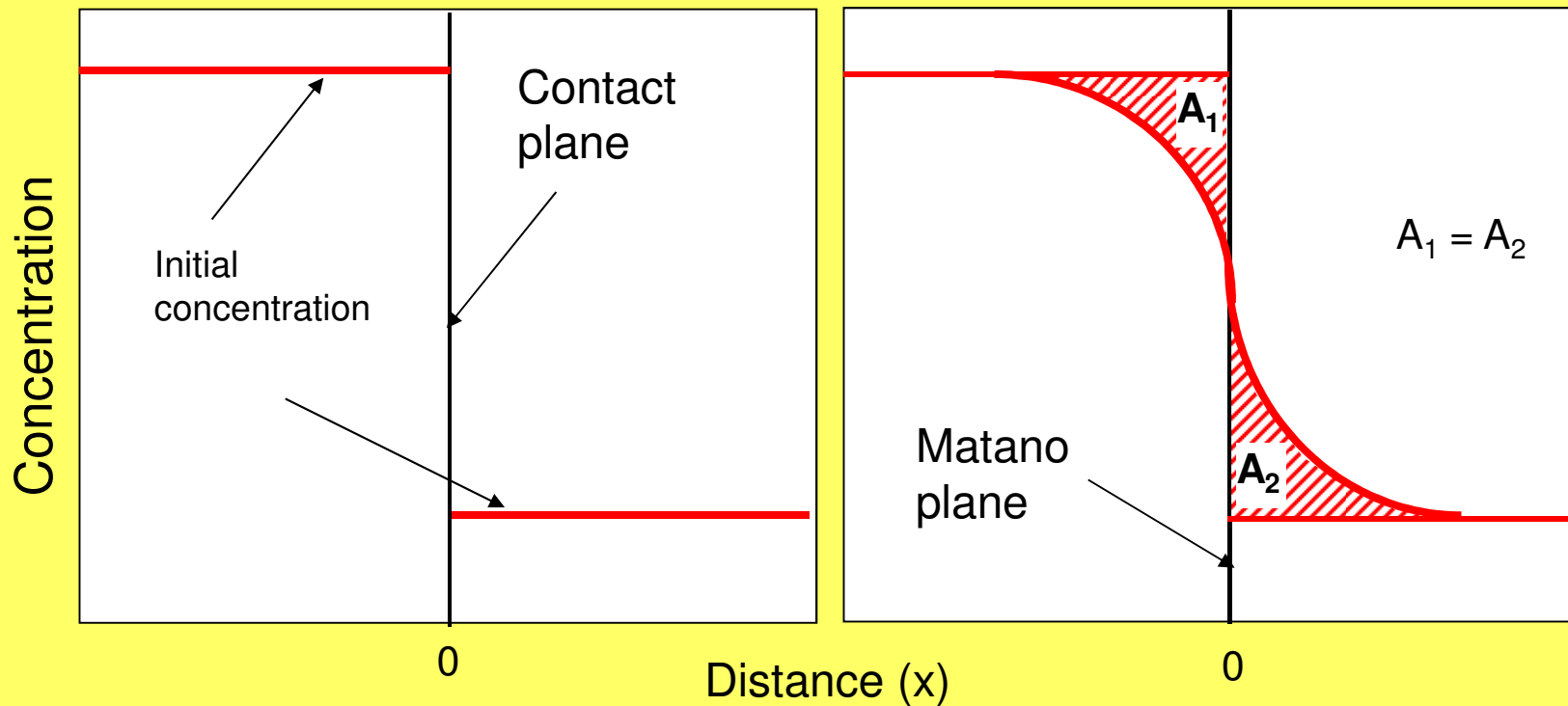




# **DETERMINATION OF VOLUME DIFFUSION COEFFICIENT**



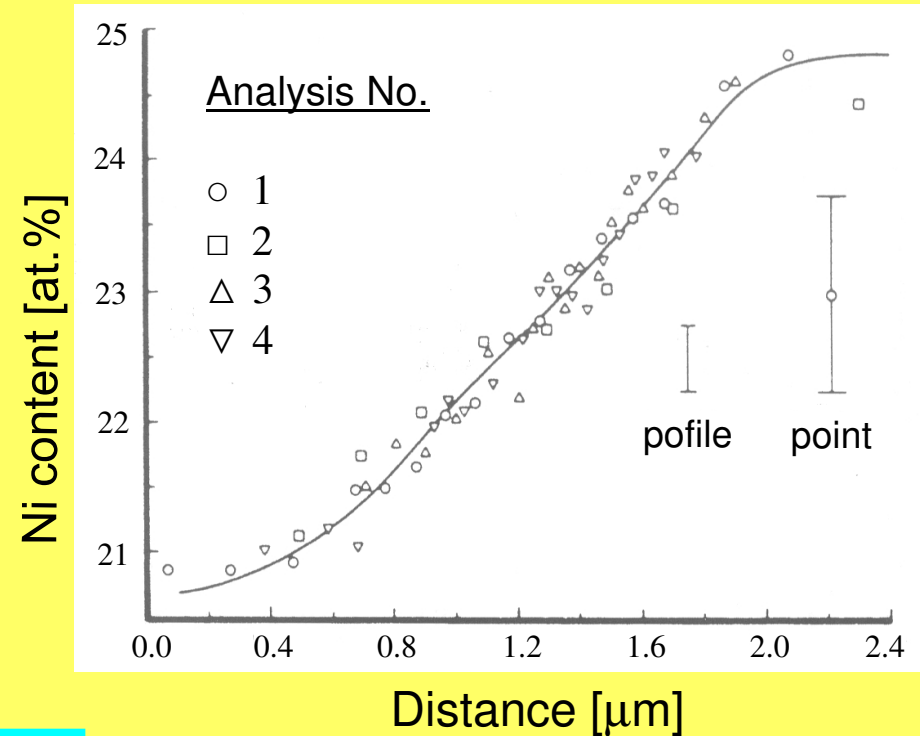
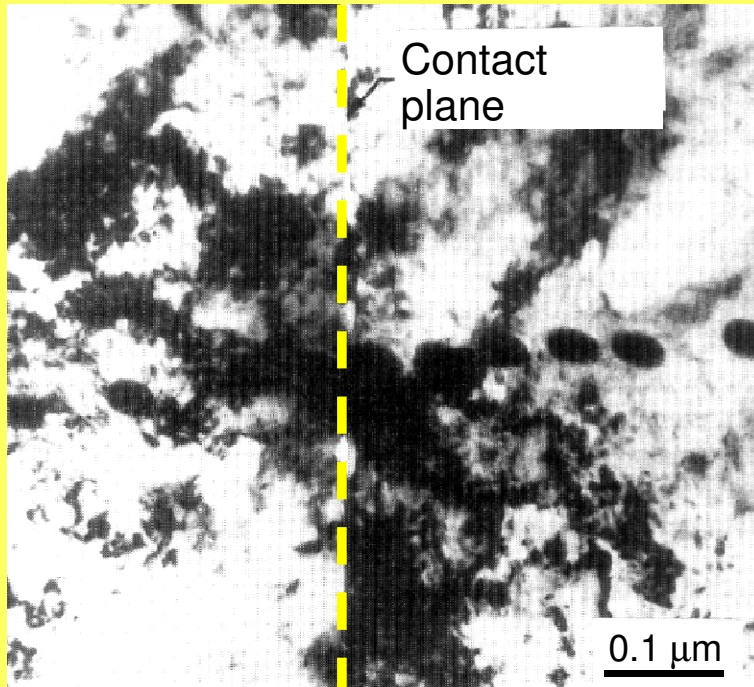
## Volume diffusion coefficient-diffusion couple



$$\tilde{D}_{c=c_1} = -\frac{1}{2t} \frac{dx}{dc} \int_0^{c=c_1} x dc$$



### Fe-25Ni / Fe-20Ni: 650 °C/12 days



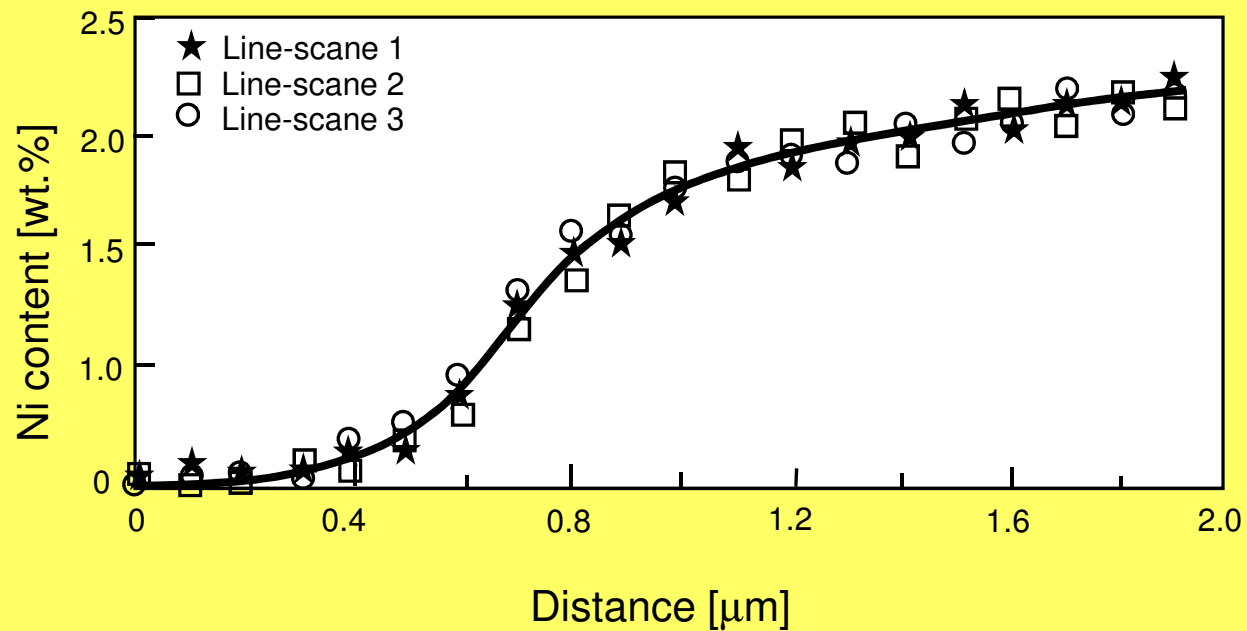
Shorter annealing time:  $\times 10 \downarrow$   
Shorter diffusion distance:  $< 0.2 \mu\text{m}$   
EPMA:  $> 25 \mu\text{m}$   
 $D_V$  at  $T < 0.3 T_m$   
No grain boundary migration

D.C. Dean, J.I. Goldstein,  
*Metall. Trans. A17, (1986) 1131*



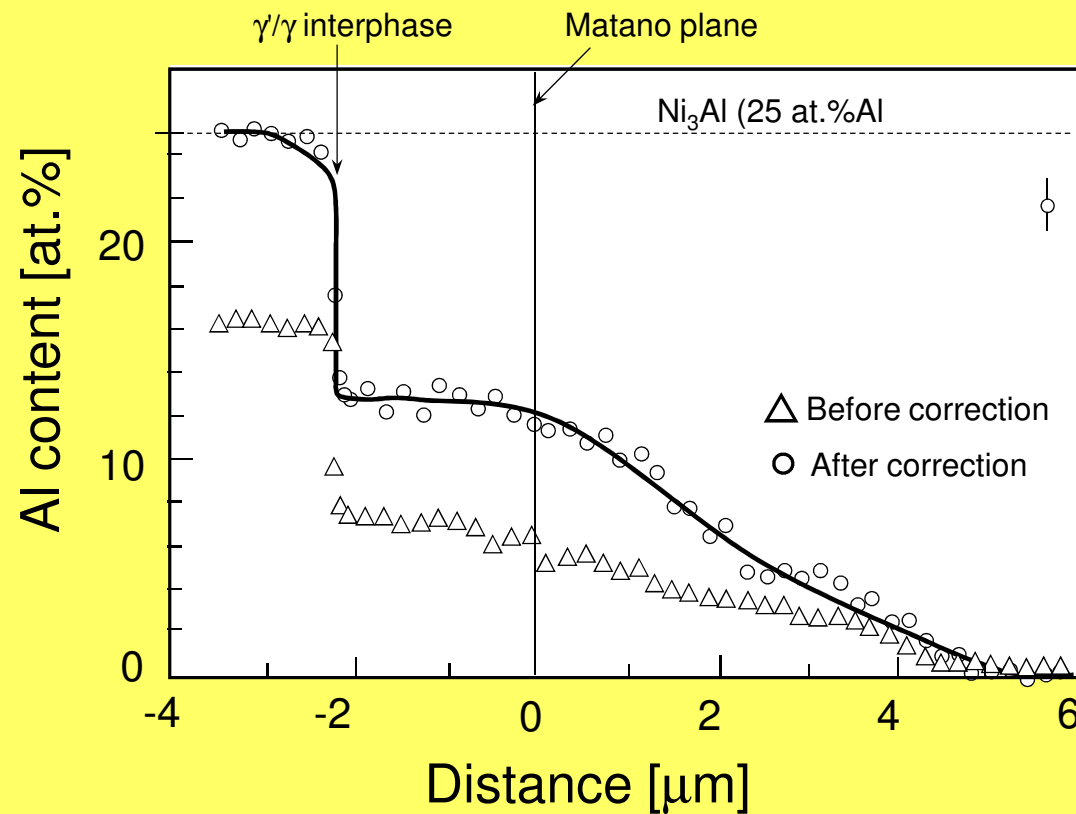
## Volume diffusion coefficient-diffusion couple

Ni concentration in Fe/Fe-2Ni wt.% diffusion couple  
annealed at 925 K for 30 h



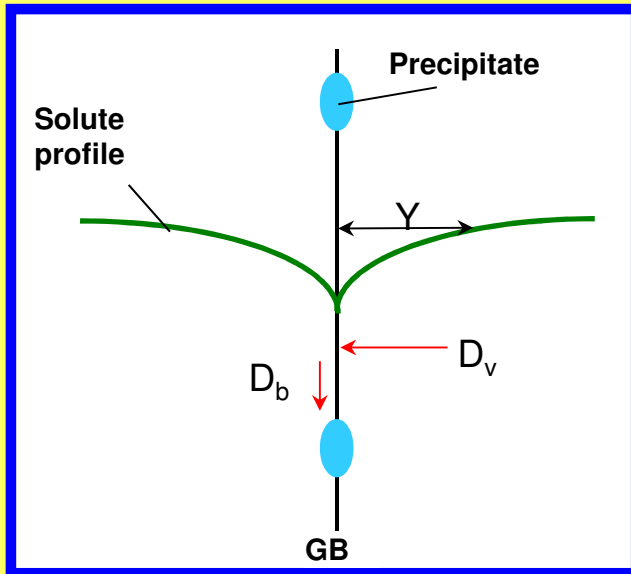


## Ni/Ni- 25 at.% Al diffusion couple annealed at 1100 K for 20 h





## Precipitation of grain boundary allotriomorphs



The measurements of solute distribution close to the grain boundary occupied by the GB allotriomorphs is the method of obtaining of the reliable diffusion data at relatively low temperatures

$$x(y) = x_o + (x_e - x_o) \operatorname{erf} \left( \frac{y}{2D_v t} \right)$$

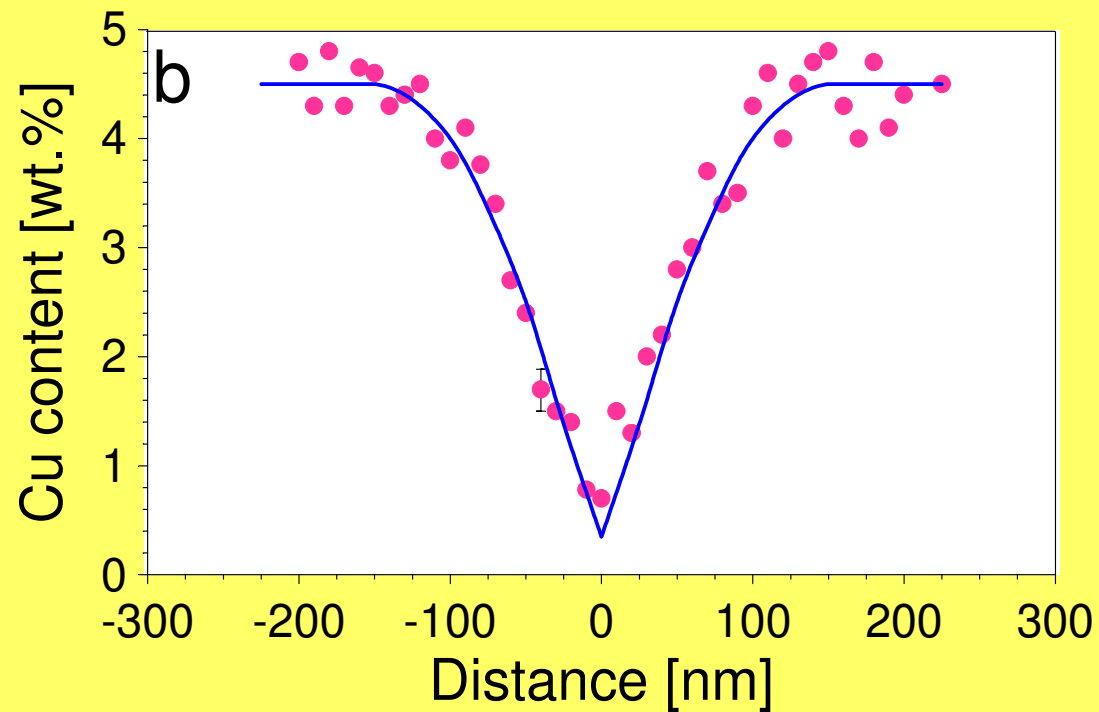
$t$  - time of annealing,  
 $x_e$  - equilibrium solute content,  
 $x_o$  - solute content in the alloy,  
 $D_v$  - volume diffusion coefficient.

**The half-width,  $Y$  of the solute depletion region**

$$Y = 2\sqrt{Dt} \quad \text{if} \quad \frac{x(y) - x_o}{x_e - x_o} - \operatorname{erf}(1) \cong 0.84$$



## Al-4 wt.% Cu



$$D_V = 1.15 \times 10^{-5} \exp\left(\frac{-32 \text{ J/mol}}{RT}\right) \text{ m}^2/\text{s}: 460 - 580 \text{ K}$$

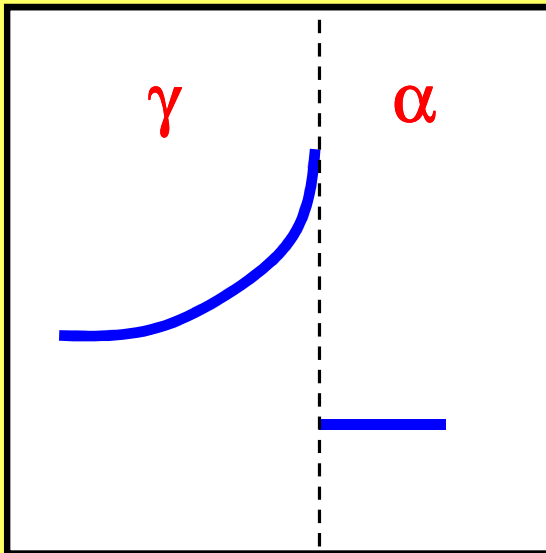
**DETERMINATION OF PHASE  
TRANSFORMATION TYPE BASED ON  
THE MICROCHEMICAL ANALYSIS**



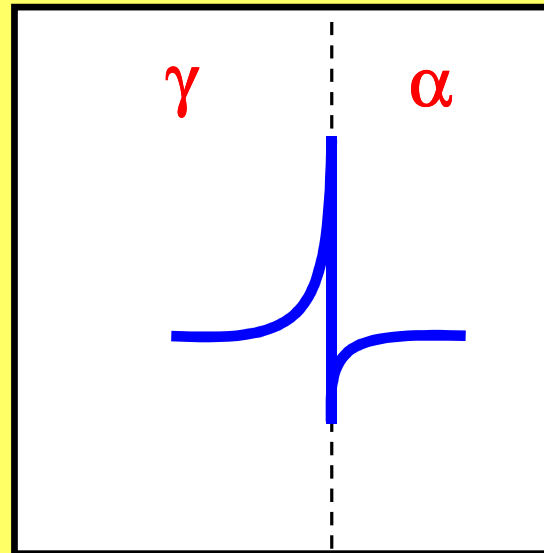


## Growth of intragranular ferrite in Fe-Ni-P alloys

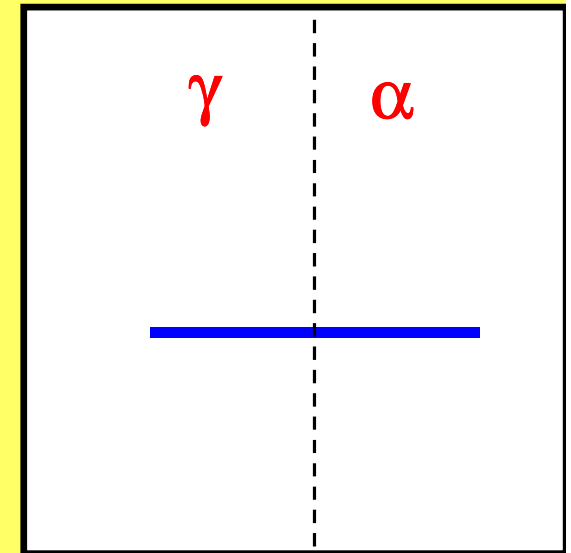
Three kinds of the partitioning behaviour of the alloying elements during the austenite ( $\gamma$ ) to ferrite ( $\alpha$ ) transformation in the A-B-X ternary systems



Full equilibrium



Local equilibrium

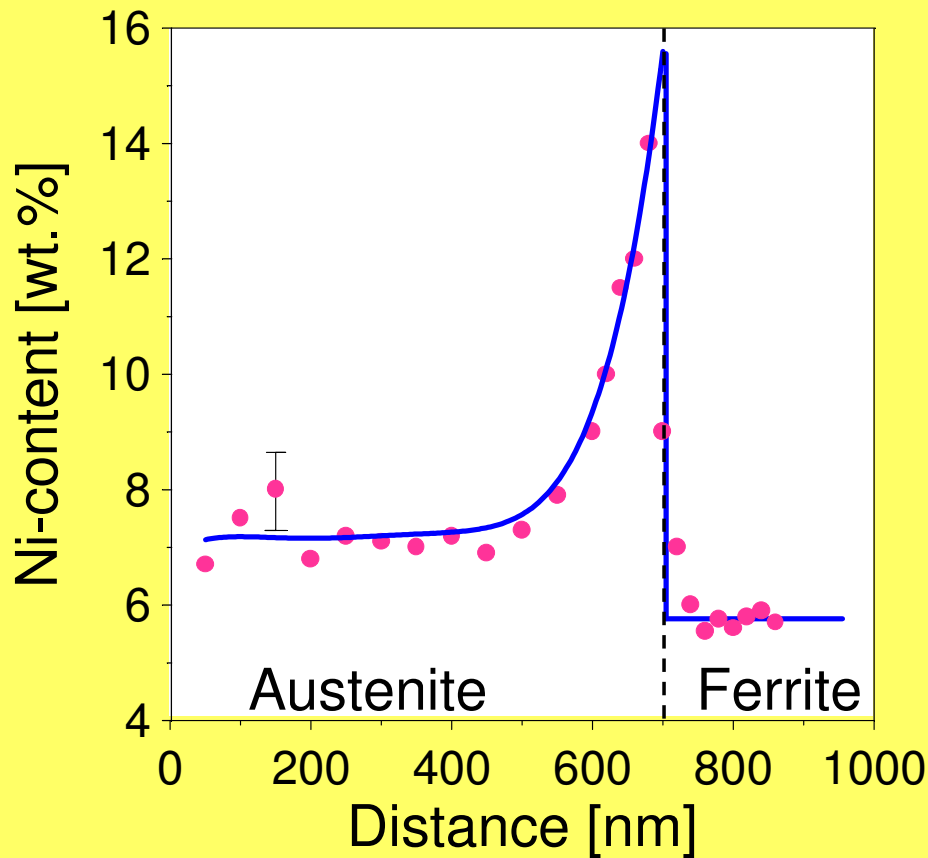


Para-equilibrium

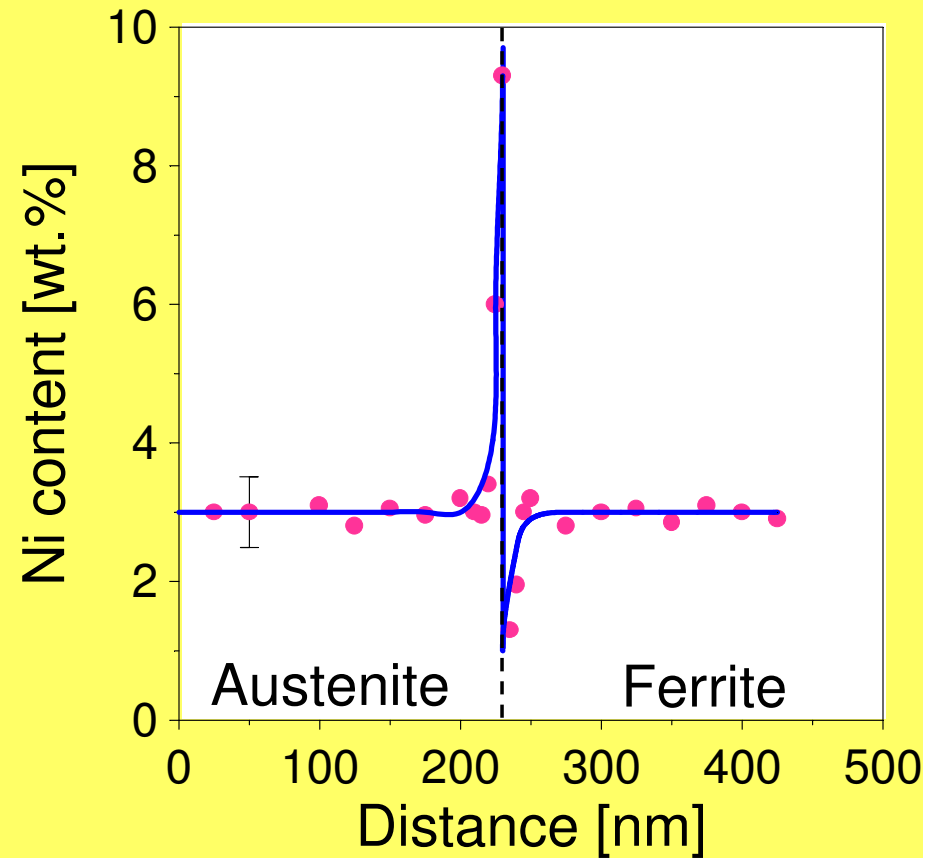
The determination of the solute redistribution across the  $\alpha/\gamma$  interface will indicate clearly, which mode of the partitioning is dominant.



## Growth of intragranular ferrite in Fe-Ni-P alloys



Fe-7.2Ni-0.5P (wt. %) alloy cooled from 1170 K to 925 K at the rate of 5 K/day

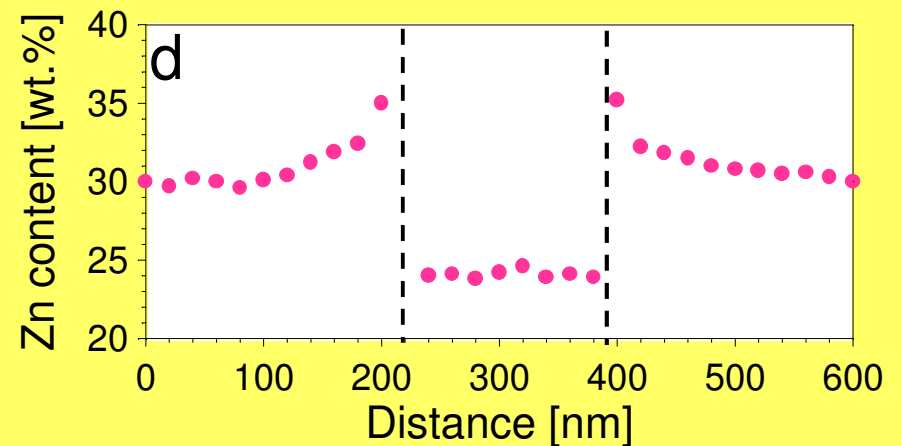
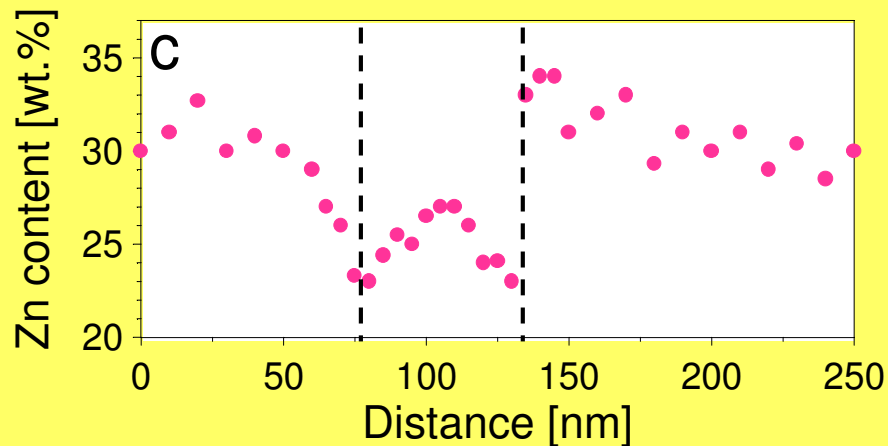
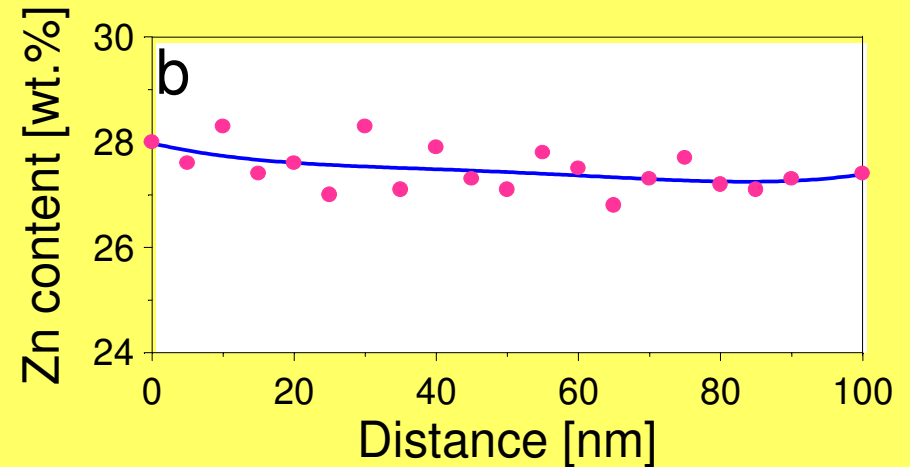
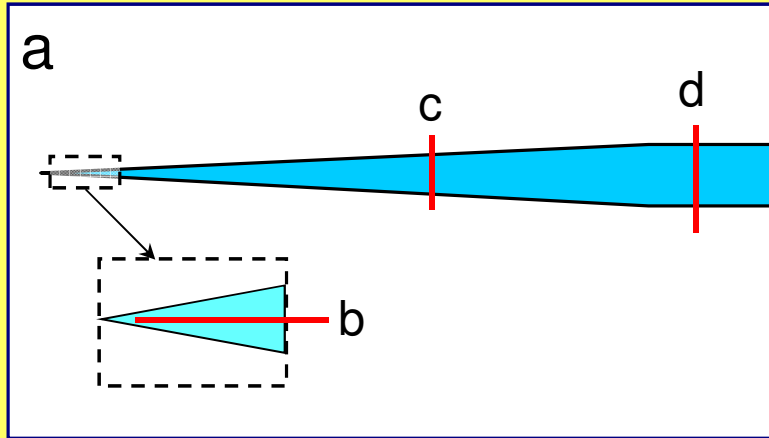


Fe-3Ni-0.6P (wt. %) alloys annealed at 1075 K for 3 months



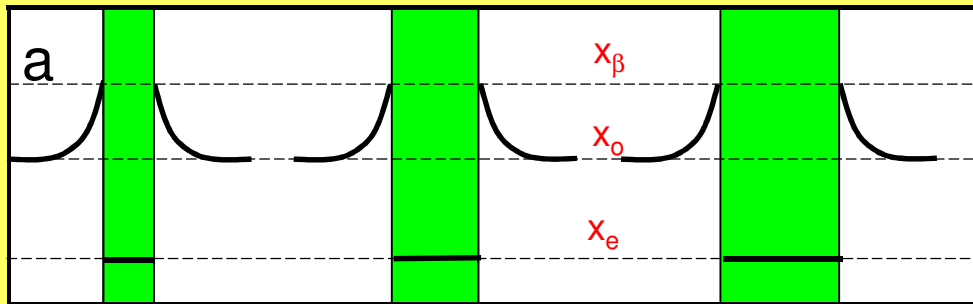
## Bainitic transformation in CuZnAl alloys

It is generally accepted that bainitic transformation requires both the martensitic shear and the diffusion-controlled mechanisms. The high spatial X-ray microanalysis can provide us with the information which mechanism prevails in nucleation and growth stage of the transformation

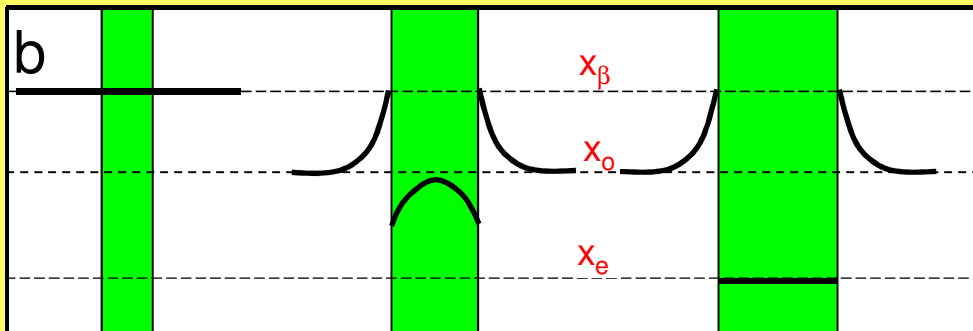




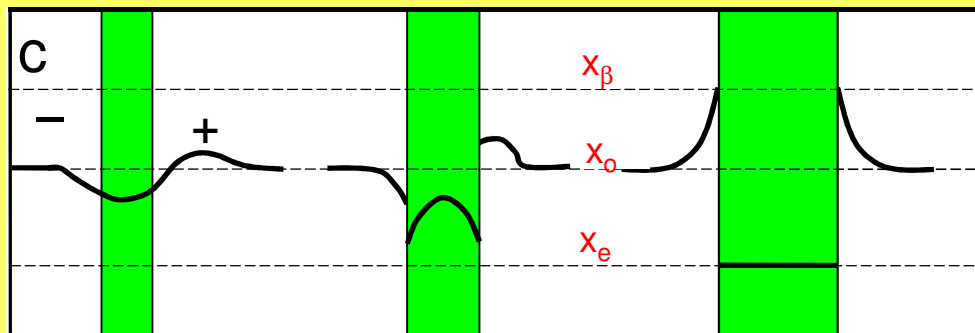
## Redistribution of solute accompanying the bainitic transformation



(a) Bainite forms as an equilibrium phase during diffusion controlled process.



(b) Formation of bainite plate by pure shear mechanism (no change in the solute content). Growth controlled diffusion until the equilibrium state is obtained.



(c) Nucleation by shearing at the defects where the solute concentration is reduced due to stress induced diffusion. The diffusion from the compression (-) to tension (+) side in the stress field, activates the faster growth in (+) direction.



## **Conclusions**

With careful assessment of experimental conditions, it seems likely that technique of analytical electron microscopy enables a quantitative microanalyses of relatively high quality and with a good spatial resolution approaching a few nanometers.

This makes possible the interdiffusion experiment at temperatures below 0.3 melting point based on the classical diffusion couples or grain boundary allotriomorphs.

Simultaneously AEM is an indispensable tool for the direct determination of the GB diffusivity at the moving reaction front of discontinuous precipitation and for establishing the mechanism operating in such phase transformations as: austenite to ferrite and bainitis in non-ferrous alloys.